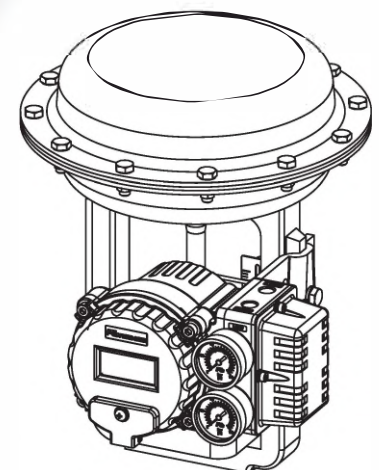


**Sturdy explosion proof housing and smart performance
with innovative and ever-strong coil drive even under harsh working environments**

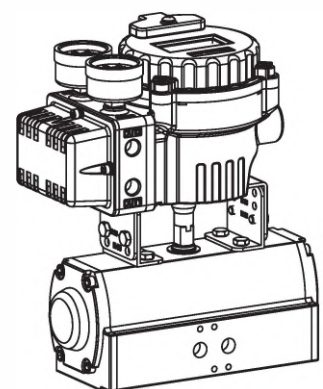


Features

- ▶ Flameproof IECEx / ATEX / TR-CU / KC Ex d IIC T6
- ▶ Easy and quick auto-calibration
- ▶ Detecting RA (reverse acting) or DA (direct acting) automatically regardless of wrong air connections
- ▶ Available to use for single or double acting without any special adjustments
- ▶ Compact design allowing to be installed on small actuators
- ▶ Providing error messages against performance failures
- ▶ Possible to test the actuator with any fixed signal under a test mode
- ▶ Programmable characteristic curve with 17 points
- ▶ Wide operating temperature range -30 ~ +75 °C
- ▶ Improved control of high-friction globe and ball valves by eliminating an overshoot and a hunting
- ▶ Low air consumption
- ▶ Providing a mounting bracket to meet IEC 60534-6-1 for linear valves
- ▶ Supporting a NAMUR mounting pattern IEC 60534-6-2 (VDI/VDE 3845) and providing a multi-size mounting bracket for rotary valves



- SS3L (Linear Type)



- SS3R (Rotary Type)

Options

- ▶ Output position transmitter (4 - 20 mA)
- ▶ 2 x alarm limit
- ▶ Low temperature (-40°C)
- ▶ HART communication
- ▶ Profibus PA communication
- ▶ Foundation Fieldbus communication

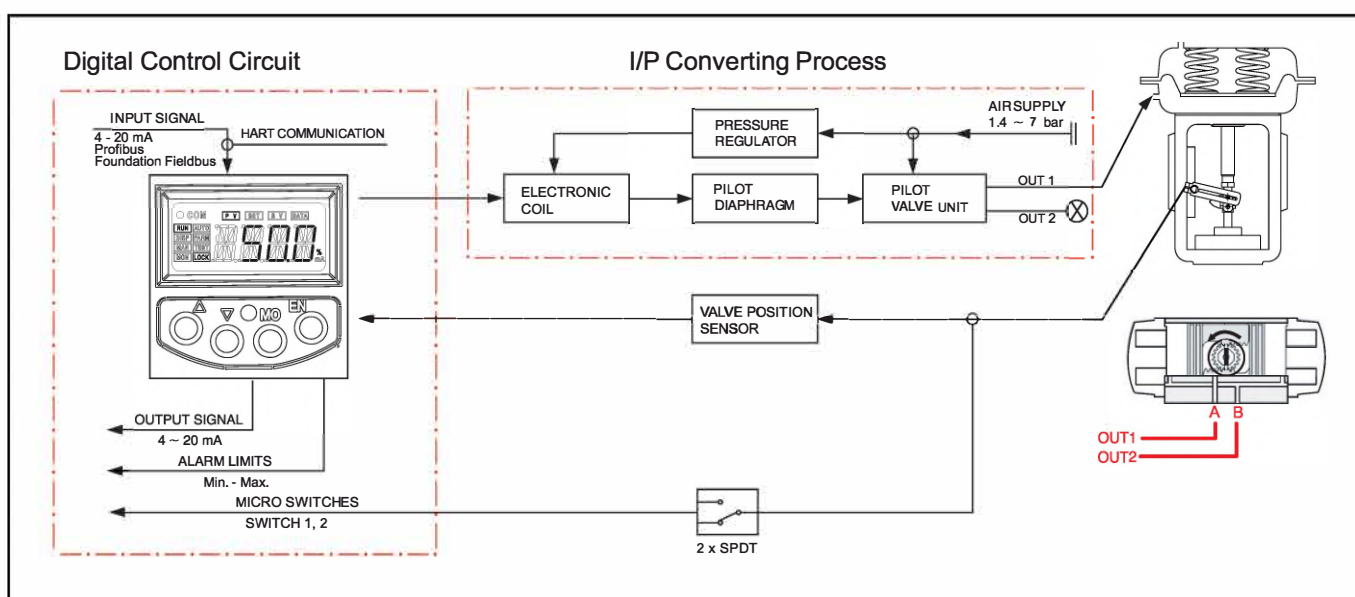
Specifications

Communication	Without	HART	Profibus - PA	Foundation Fieldbus
Input Signal / Bus voltage	4 - 20 mA @ 24 VDC		9 - 32 VDC	
Min. / Max. Current	3.6 mA / 50 mA		-	
Current Consumption	-		15mA	16mA
Voltage Drop (Resistance)	8.7 VDC(435Ω)	9.4 VDC(470Ω)	-	
Stroke / Angle	Linear type : 5 - 130 mm * Rotary type : 25 - 120°			
Air Supply Pressure	1.4 - 7.0 bar (20 - 100 psi), filtered, compressed dry and non-oiled to meet Class 3 of ISO 8573-1			
Output Pressure Range	0 - 100% of supply air pressure			
Air Capacity	80 ℓ/min = 4.8 N m ³ /h = 2.8 scfm (Sup = 1.4 bar) 233 ℓ/min = 14 N m ³ /h = 8.2 scfm (Sup = 6 bar)			
Air Consumption	2.8 ℓ/min = 0.17 N m ³ /h = 0.1 scfm (Sup = 1.4 ~ 6 bar)			
Characteristic	Linearity < ±0.3% F.S Hysteresis < 0.2% F.S		Sensitivity < 0.2% F.S Repeatability < 0.2% F.S	
Performance Characteristic	Linear, EQ %, Quick open, User set (17 points)			
LCD Indication	4-digit LCD indicator			
Adjustable Speed	1 - 1000 (lowest 1, highest 1000)			
Scan Time	2ms			
Shut-off Value	Range 0 - 10% of position signal			
Valve Action	direct action (DA) / reverse action (RA)			
Operating Temperature	- 30 ~ +75℃ (- 22 ~ +167 °F) **			
Pneumatic Connections	PT(Rc) 1/4 or NPT 1/4			
Electrical Connections	2 x PF(G) 1/2 , NPT 1/2 , M20 x 1.5			
Protection Class	Flameproof IECEx / ATEX / KC Ex d IIC T6, IP66			
Body Material	Aluminum die-cast / powder-painted			
Weight	2.8 kg			

* Up to 200mm on request

** -40°C on request

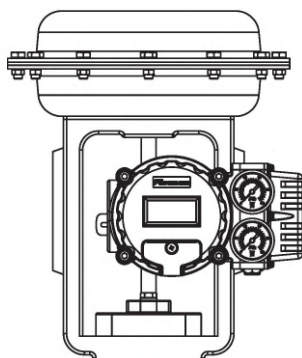
Principle of Operation



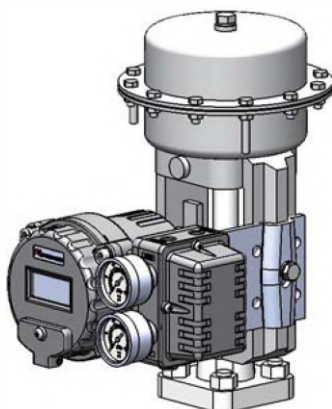
If 4-20 mA input signal(or Bus communication signal) is supplied, the micro processor compares input signal with position feedback and sends control signal to the I/P converting module. Pneumatic signal from the I/P converting module operates the valve and the valve stays at the desired position.

Mounting to Linear Actuator

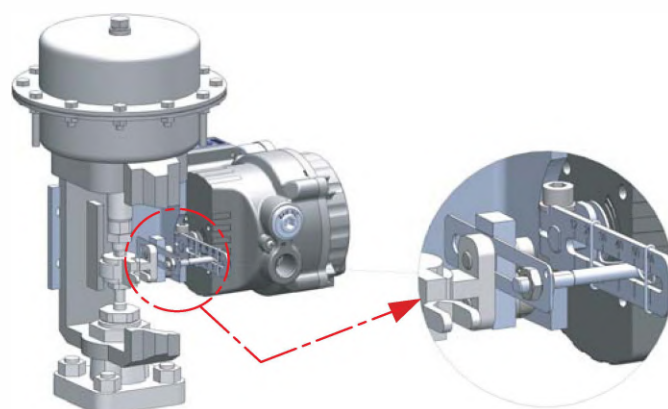
- SS3L (Linear Type)



< Front View >

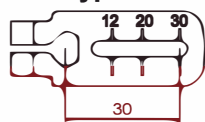


< Side View >

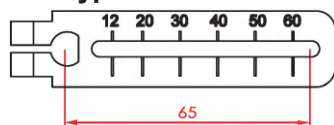


< Feedback Lever Connection >

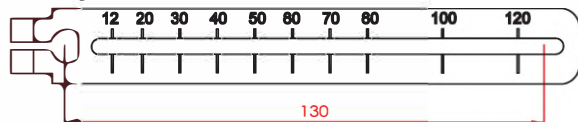
"A" Type



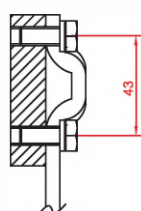
"B" Type



"C" Type



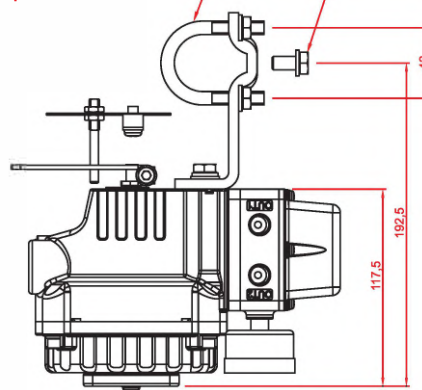
Feedback Lever



Mounting on yoke with plane surface

'U' bolts for pillar mounted actuators

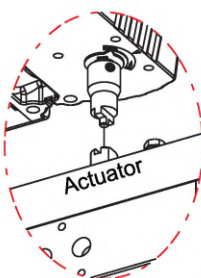
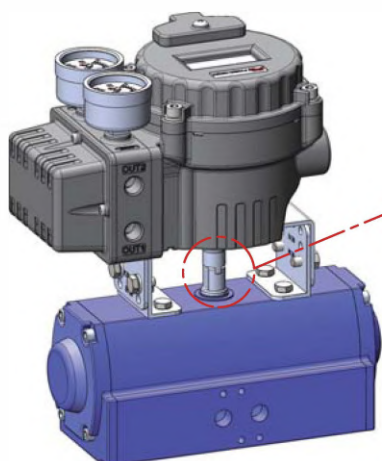
Center bolt for yoke mounted actuators



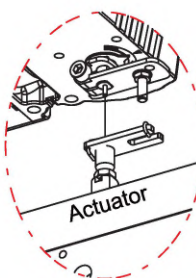
Mounting to linear actuators to IEC 60534 6-1

Mounting to Rotary Actuator

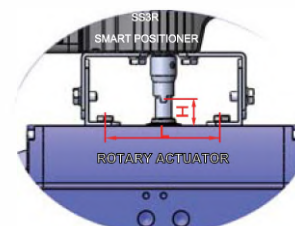
- SS3R (Rotary Type)



NAMUR Type Mounting
(VDI/VDE 3845,
IEC 60534-6-2)



Fork Lever Type Mounting

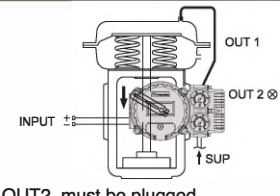
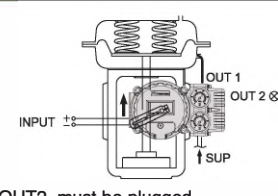
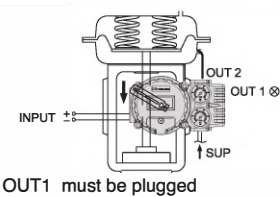
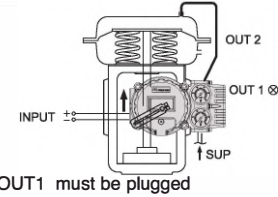
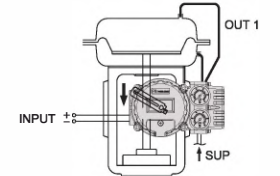
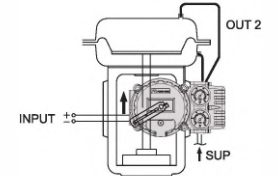


Size Variation of Multi-Size Bracket

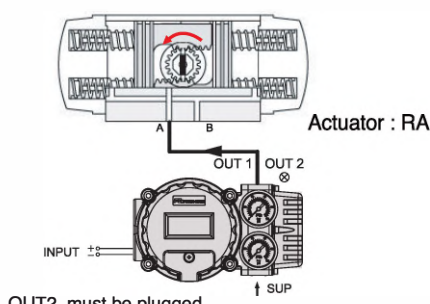
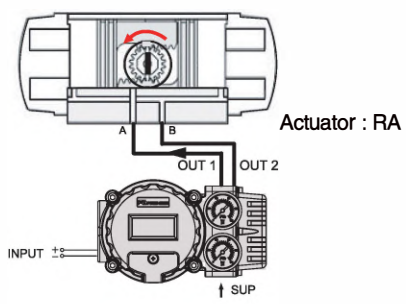
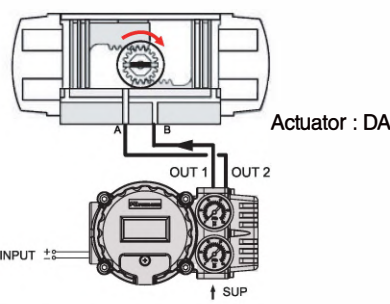
- 1) 80 x 30 x 20 (H) , 4) 130 x 30 x 20 (H)
 - 2) 80 x 30 x 30 (H) , 5) 130 x 30 x 30 (H)
 - 3) 80 x 30 x 50 (H) , 6) 130 x 30 x 50 (H)
- H : Rotary Actuator Shaft Height
L : Length (80 or 130mm)

Air Connections

- SS3L (Linear Type)

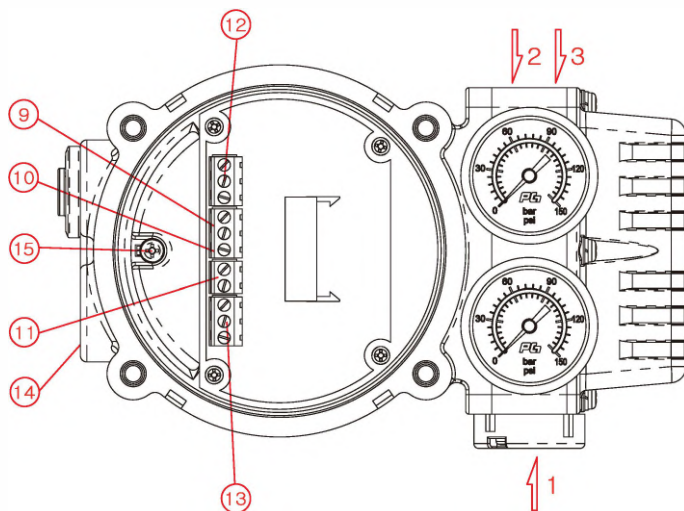
Direct Acting (DA)		Reverse Acting (RA)	
DA 1 As the input signal increases, Valve stem moves downwards Actuator : DA	 OUT2 must be plugged	RA 1 As the input signal increases, Valve stem moves upwards Actuator : RA	 OUT2 must be plugged
DA 2 As the input signal increases, Valve stem moves downwards Actuator : DA	 OUT1 must be plugged	RA 2 As the input signal increases, Valve stem moves upwards Actuator : RA	 OUT1 must be plugged
DA 3 As the input signal increases, Valve stem moves downwards		RA 3 As the input signal increases, Valve stem moves upwards	

- SS3R (Rotary Type)

Spring Return	Double Acting	Double Acting
 Actuator : RA OUT2 must be plugged	 Actuator : RA	 Actuator : DA
As the input signal increases, Actuator shaft rotates counter-clockwise	As the input signal increases, Actuator shaft rotates counter-clockwise	As the input signal increases, Actuator shaft rotates clockwise

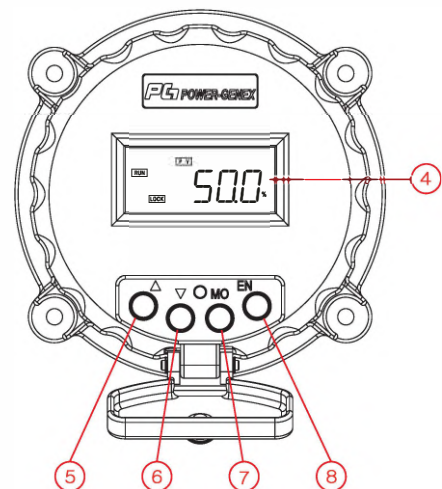
	Spring Return	Double Acting
Reverse Acting	Out 1 : piped, Out2 : plugged	Out 1 : piped to Actuator port A, Out2 : piped to Actuator port B
Direct Acting	Out 1 : plugged, Out2 : piped	Out 1 : piped to Actuator port B, Out2 : piped to Actuator port A

SS3 Front Cover Removed

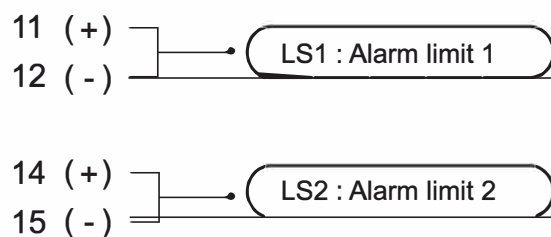
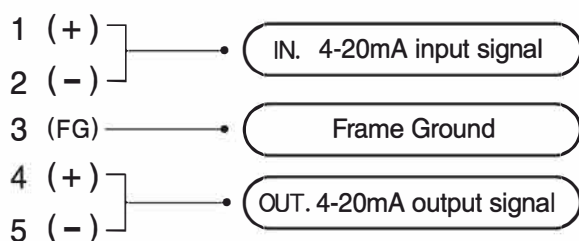


- | | | | |
|-----------------|---------------|---------------------------|-----------------------------|
| 1 : Air supply | 5 : Up key | 9 : Input signal (+, -) | 13 : Alarm limit |
| 2 : OUT 1 | 6 : Down key | 10 : Frame ground | 14 : Electrical connections |
| 3 : OUT 2 | 7 : Mode key | 11 : Output signal (+, -) | 15 : Ground |
| 4 : Display LCD | 8 : Enter key | 12 : Alarm limit | 16 : Feedback lever |

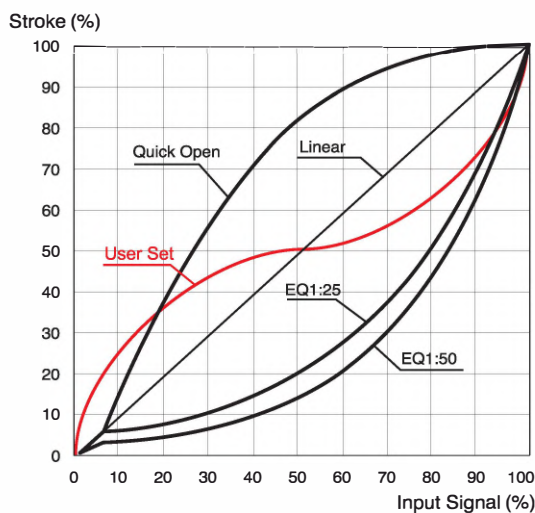
SS3 Front Cover



Electrical Connections



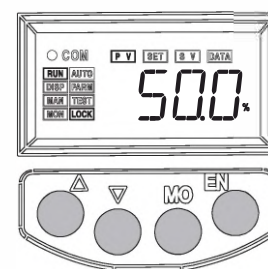
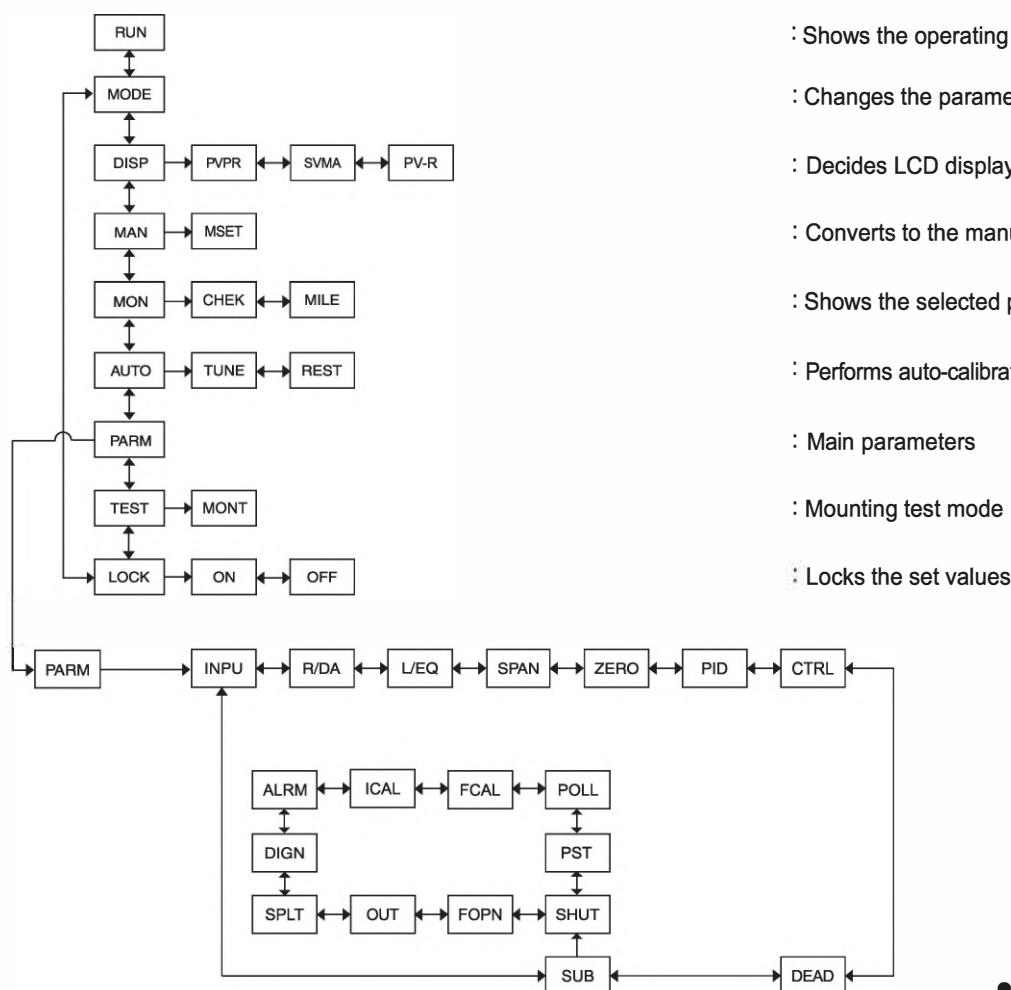
Characteristic Curves



Quick Start and Checking

	Button	Action
Auto - Calibration		Push 5 seconds for auto-calibration
Span	→ or →	Push 5 seconds to change a measured span (Try this option only when a valve doesn't reach a desired position)
Ambient Temp.		Confirm an ambient temperature surrounding this smart valve positioner

Parameters Diagram

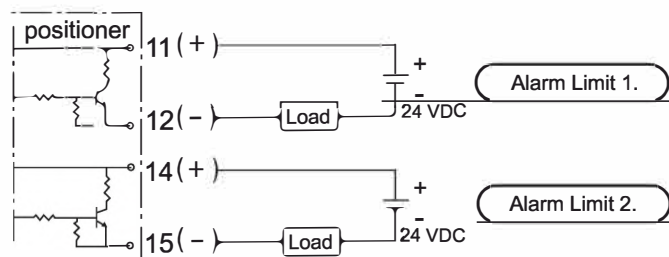


LCD Display

● COM : Hart Communication

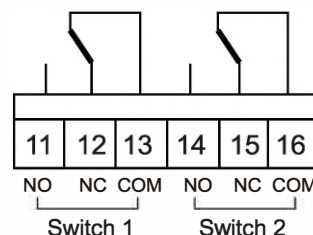
Parameter	Description	Fcution	Default
INPU	Input signal	4 ~ 20mA or 20 ~ 4mA	4 ~ 20mA
R/DA	RA/DA	Reverse acting or direct acting	Auto-set
L/EQ	Characteristic	Linear, E.Q.%(1:25 or 1:50), Quick open or User set(17points)	Linear
SPAN	Span adjustment	0 ~ 100%	100%
ZERO	Zero adjustment	0 ~ 99%	0%
PID	P-GN / I-GN / D-GN	Proportional / Integral / Differential gain value	Auto-set
SPED	Response speed	1 ~ 1000	1000
SWST	Slow start	Smooth operation (ON or OFF)	Auto-set
CNLT	Control limit	50 ~ 1250	Auto-set
GCNL	Gap control limit	50 ~ 1250	Auto-set
DEAD	Dead band	0 ~ 9.99%	0.5%
FDGN	D-gain setting for hard mode	D-Gain setting for hard mode	Auto-set
C/MD	NORM / HARD / SMAL	Standard actuator, strong valve packing friction, small actuator	NORM
SHUT	Shut-off	0 ~ 9.9%	0.3%
FOPN	Full-open	0 ~ 9.9%	0.3%
OUT	Output signal	4 ~ 20mA or 20 ~ 4mA	4 ~ 20mA
SPLT	Split range	4 ~ 12mA or 12 ~ 20mA	4 ~ 20mA
DIGN	Display place	Movement to one or two decimal places	1
ALAM	Alarm limit low, high	AL1L / AL1H / AL2L / AL2H	0 ~ 10%, 90 ~ 105%
ICAL	IN4M / IN20	Internal match with 4~20mA input signals from a calibrator	Factory setting
FCAL	FB4M / FB20	Internal match with 4~20mA output signals to a calibrator	Factory setting
POLL	Polling address	HART Communication polling address (0 ~ 15)	0
PST	Partial stroke test	Checks a valve status	OFF

Wiring Alarm Limits



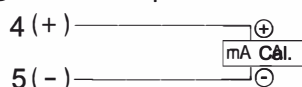
Note that 24 VDC should be supplied for power.

Micro Switches (SPDT)

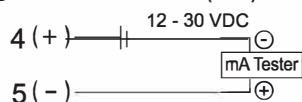


Measuring Output Signal

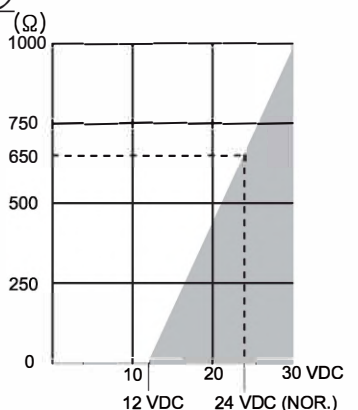
① With mA loop calibrator



② With multimeter (mA)



ZERO and SPAN of position feedback are automatically set after auto-calibration process.



< Transmitter Load Limitations >

Position Transmitter

Output Signal	4 - 20 mA, 2-wire
Power Supply	12 - 30 VDC
Output Current Limit	30 mA DC
Linearity	1% F.S
Operating Temp.	-30 ~ +80 °C

How to Order

SS3

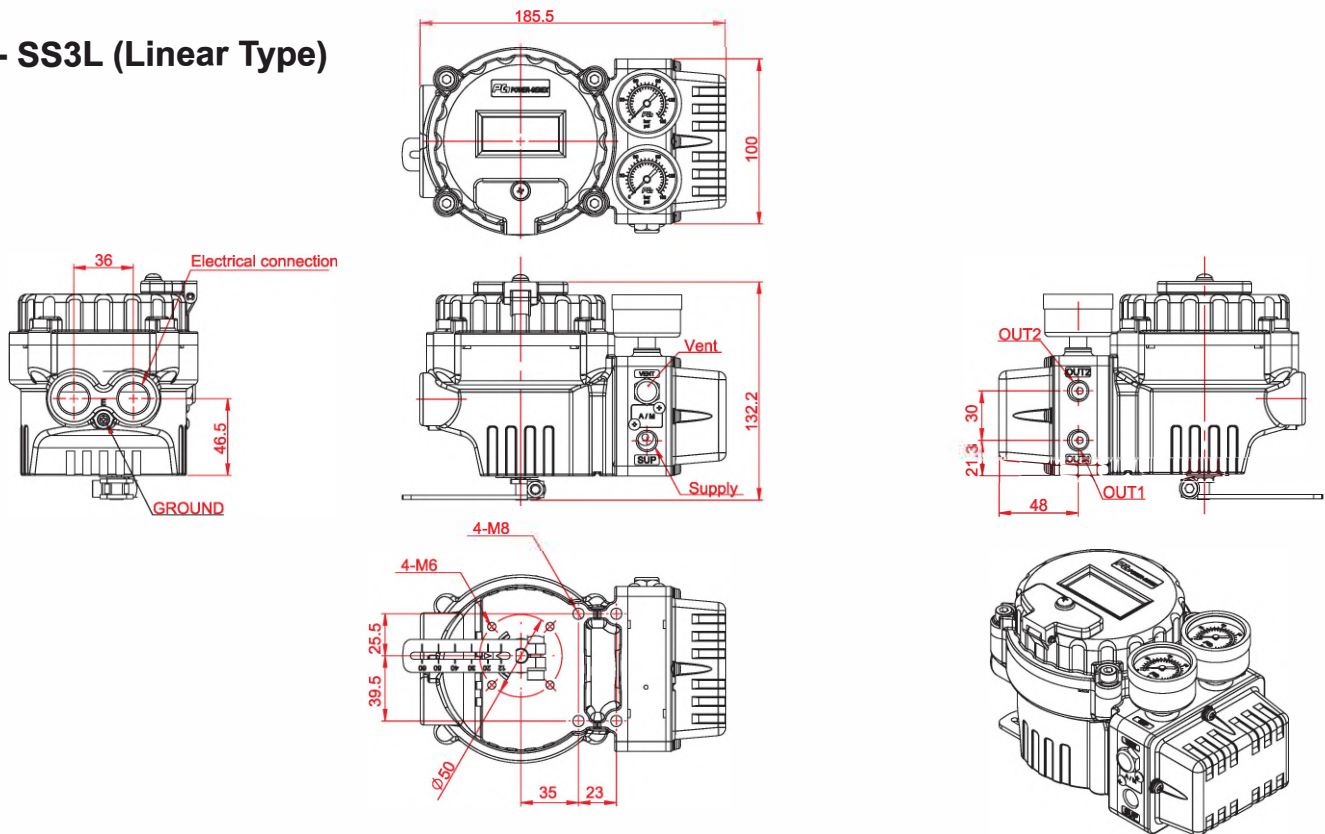
Actuator Operation	Protection Class	Feedback Lever	Pressure Gauges	By-pass	Position Feedback	Communication	Connection Threads	Mounting Bracket	Feedback Pin Guide Lever Set
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Description	Code
Actuator Operation :	L : Linear type R : Rotary type
Protection Class :	F : Flameproof IECEX / ATEX / TR-CU Ex d IIC T6 K : Flameproof KC - Ex d IIC T6
Feedback Lever :	
- Linear type :	A : Stroke (5~30mm) B : Stroke (5~65mm) C : Stroke (5~130mm) D : Stroke (80~200mm)
- Rotary type :	F : Fork lever N : NAMUR shaft (direct mounting)
Gauge Block :	0 : Not mounted 1 : 6 bar (90 psi) 2 : 10 bar (150 psi)
By-pass :	N : None (standard) Y : Yes (auto/manual screw)

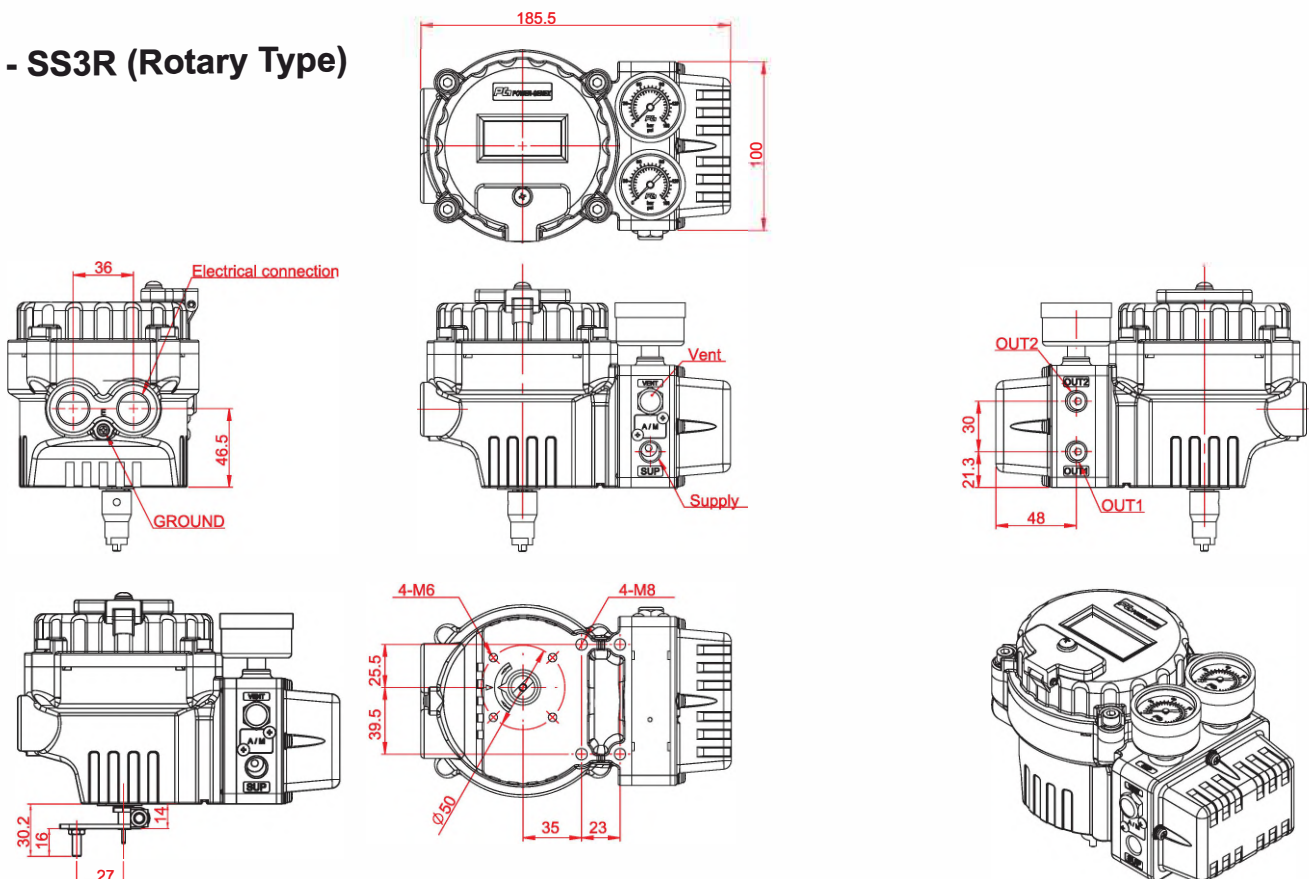
Description	Code
Position Feedback :	N : None O : Position transmitter (4~20mA output signal) L : 2 x alarm limit S : 2 x SPDT (only for rotary type) M : O + L Q : O + S (only for rotary type)
Communication :	N : None H : HART P : Profibus PA F : Foundation Fieldbus
Connection Threads : (pneumatic - electrical)	3 : PT(Rc) 1/4 - PF(G) 1/2 4 : NPT 1/4 - NPT 1/2 5 : PT(Rc) 1/4 - M20 x 1.5
Mounting Bracket :	N : None L : IEC 60534-6-1 (for SS3L) R : IEC 60534-6-2 (for SS3R) VDI/VDE 3845
Feedback Pin Guide Lever Set : (only for linear type SS3L)	0 : Not included 1 : Included

Dimensions

- SS3L (Linear Type)



- SS3R (Rotary Type)



< Fork Lever Type >