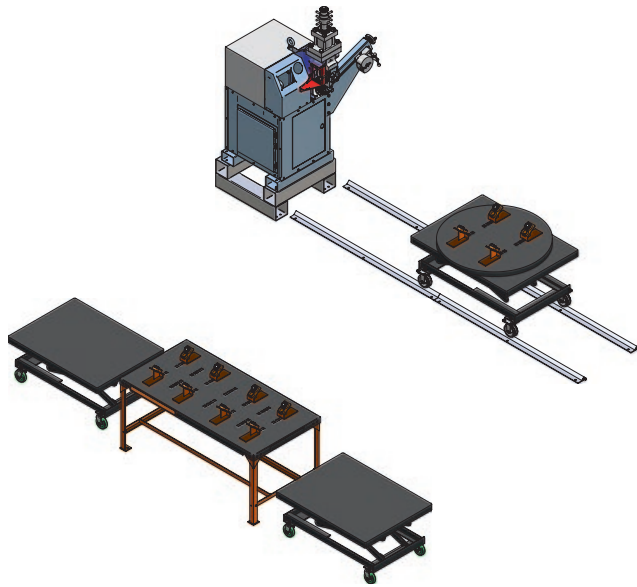


Pipe Preparation Tools



Fabrication Cell

VAP131

[Download publication 24.01](#) for complete information

- Turn-key, fab-shop solution
- Maximizes productivity gains associated with Victaulic® grooved systems
- Includes hydraulic adjustable pipe stand and tracks, tool support, two adjustable positioner tables, an assembly table, as well as caster wheels and ball transfers



Hydraulic Adjustable Pipe Stand for Fabrication Cell

VAPS 131R

[Download publication 24.01](#) for complete information

- Designed to support pipe for roll grooving
- Permits free pipe rotation and traversing on ball transfers
- Turnstile design allows pipe to be spun around for grooving of both pipe ends without dismantling from pipe stand
- Capacity: 4–24" | DN100–DN600 pipe; load rating: 2000 lbs. | 907 kg
- Vertical stroke: 30.5" | 775 mm
- Minimum pipe height from floor: compatible with Victaulic production roll grooving tools
- Power Requirements: 230 volt, 6 amp, 50 hertz (120 volt, 12 amp, 60 hertz option available)
- Weight: 500 lbs. | 227 kg



Hydraulic Positioner for Fabrication Cell

VAPS 131F

[Download publication 24.01](#) for complete information

- Designed to support grooved pipe, valves, and fittings when used in conjunction with the VAPS 131T Assembly Table
- Foot control provided for hands-free operation
- Swivel caster wheel design for better mobility
- Capacity: 4–24" | DN100–DN600 pipe; load rating: 1200 lbs. | 544 kg with wheels installed, 2000 lbs. | 907 kg without wheels
- Vertical stroke: 29.25" | 743 mm
- Power Requirements: 230 volt, 6 amp, 50 hertz (120 volt, 12 amp, 60 hertz option available)
- Weight: 400 lbs. | 181 kg



Assembly Table for Fabrication Cell

VAPS 131T

[Download publication 24.01](#) for complete information

- Designed to support grooved pipe, valves, and fittings when used in conjunction with VAPS 131F Hydraulic Positioner
- Ball transfer assemblies can be positioned to accommodate pipe from 2–24" | DN50–DN600
- Capacity: 4–24" | DN100–DN600 pipe; load rating: 8000 lbs. | 3629 kg, ball transfers load rating 700 lbs. | 318 kg
- Vertical stroke: 29.25" | 743 mm
- Weight: 500 lbs. | 227 kg

OGS

AGS

VBSP

Hole Cut

Plain End

Stainless Steel

Potable Water

Shouldered Steel

Ductile Iron

High Performance

Hydraulic Balancing

HDPE

Aquamine[®] PVC

CPVC/PVC

Specialty

Tools

Gaskets, Seals and O-Rings

Design Data

Reference Guide